

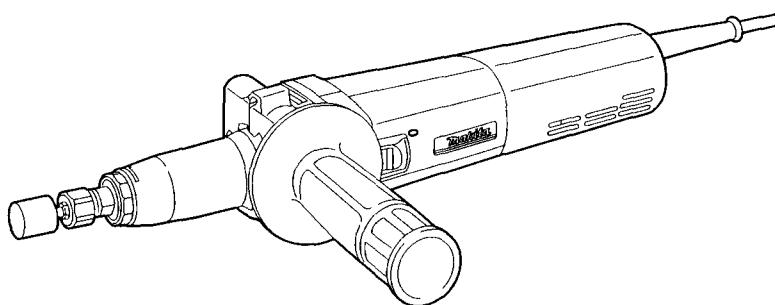


マキタ

Die Grinder

1/4" MODEL GD0800C**1/4" MODEL GD0810C**

INSTRUCTION MANUAL



SPECIFICATIONS

Model	Collet size	Max. wheel point diameter	No load speed (RPM)	Overall length	Net weight
GD0800C	1/4"	25 mm (1")	7,000 – 28,000/min.	371 mm (14-5/8")	1.6 kg (3.5 lbs)
GD0810C	1/4"	50 mm (2")	1,800 – 7,000/min.	371 mm (14-5/8")	1.7 kg (3.7 lbs)

* Manufacturer reserves the right to change specifications without notice.

* Note: Specifications may differ from country to country.

WARNING: For your personal safety, READ and UNDERSTAND before using.

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

GENERAL SAFETY RULES

USA002-1

(For All Tools)

WARNING! Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Double Insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation eliminates the need for the three wire grounded power cord and grounded power supply system.
5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord.** Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
8. **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W."** These cords are rated for outdoor use and reduce the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair.** Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

- 11. Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
- 12. Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- 13. Do not overreach.** Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
- 14. Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

Tool Use and Care

- 15. Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
- 16. Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
- 17. Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- 18. Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
- 19. Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
- 20. Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
- 21. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
- 22. Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.

SERVICE

- 23. Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury.
- 24. When servicing a tool, use only identical replacement parts.** Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

Specific Safety Rules

USB006-1

- 1. Accessories must be rated for at least the speed recommended on the tool warning label.** Wheels and other accessories running over rated speed can fly apart and cause injury.
- 2. Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- 3. Use only wheels having a maximum operating speed at least as high as the highest No Load Speed marked on the tool's nameplate.**
- 4. Check the wheel carefully for cracks or damage before operation.** Replace cracked or damaged wheel immediately.
- 5. Hold the tool firmly.**
- 6. Keep hands away from rotating parts.**
- 7. Make sure the wheel is not contacting the workpiece before the switch is turned on.**
- 8. Before using the tool on an actual workpiece, let it run for a while.** Watch for vibration or wobbling that could indicate poor installation or a poorly balanced wheel.
- 9. Watch out for flying sparks.** Hold the tool so that sparks fly away from you and other persons or flammable materials.
- 10. Do not leave the tool running.** Operate the tool only when hand-held.
- 11. Do not touch the workpiece immediately after operation;** it may be extremely hot and could burn your skin.
- 12. Always be sure you have a firm footing.** Be sure no one is below when using the tool in high locations.
- 13. Do not use water or grinding lubricant.**
- 14. Do not use this tool as cutter.**

SAVE THESE INSTRUCTIONS.

SYMBOLS

The followings show the symbols used for tool.

V volts

A amperes

Hz herts

~ alternating current

n_0 no load speed

 Class II Construction

.../min revolutions or reciprocation per minute

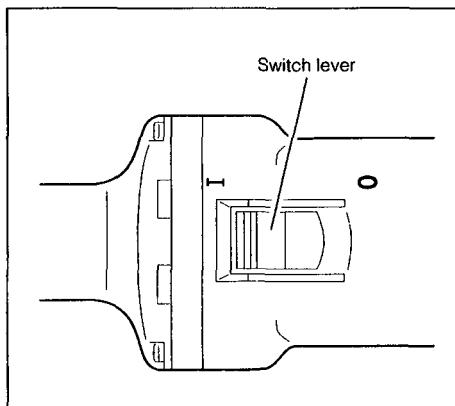
FUNCTIONAL DESCRIPTION

Switch action

CAUTION:

Before plugging in the tool, always check to see that the switch actuates properly and returns to the "OFF" position when the side of the switch lever is depressed.

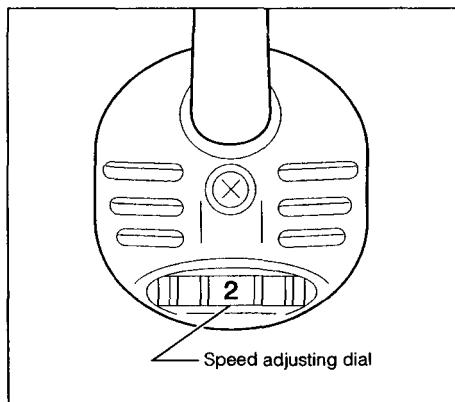
To start the tool, slide the switch lever toward the "I" position. For continuous operation, press the front of the switch lever to lock it. To stop the tool, press the rear of the switch lever, then slide it toward the "O" position.



Speed adjusting dial

The tool speed can be infinitely adjusted by turning the speed adjusting dial, which is marked 1 to 5. Higher speed is obtained when the dial is turned in the direction of number 5; lower speed is obtained when it is turned in the direction of number 1. Refer to the table below for the relationship between the number settings on the adjusting dial and the approx. tool speed.

	GD0800C	GD0810C
Number	RPM	RPM
1 - 2	7,000 - 10,000	1,800 - 2,400
2 - 3	10,000 - 17,000	2,400 - 4,100
3 - 4	17,000 - 24,000	4,100 - 5,800
4 - 5	24,000 - 28,000	5,800 - 7,000



CAUTION:

The speed adjusting dial can be turned only as far as 5 and back to 1. Do not force it past 5 or 1, or the speed adjusting function may no longer work.

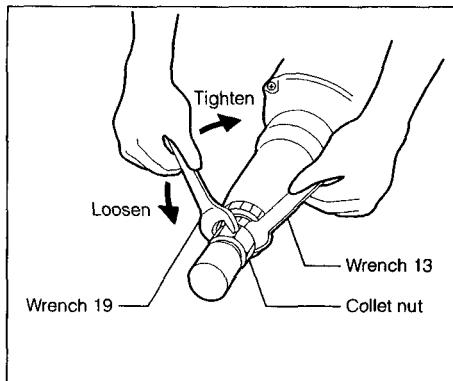
ASSEMBLY

Installing or removing wheel point

CAUTION:

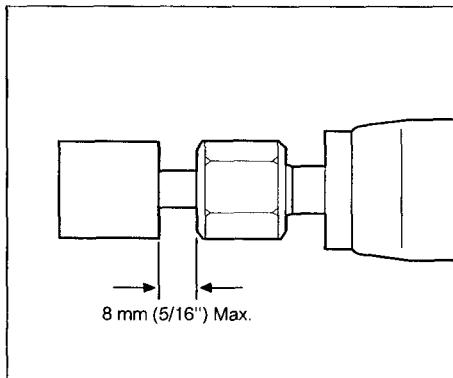
Always be sure that the tool is switched off and unplugged before installing or removing the wheel point.

Loosen the collet nut and insert the wheel point into the collet nut. Use the smaller wrench to hold the spindle and the larger one to tighten the collet nut securely.



The wheel point should not be mounted more than 8 mm (5/16") from the collet nut. Exceeding this distance could cause vibration or a broken shaft.

To remove the wheel point, follow the installation procedure in reverse.



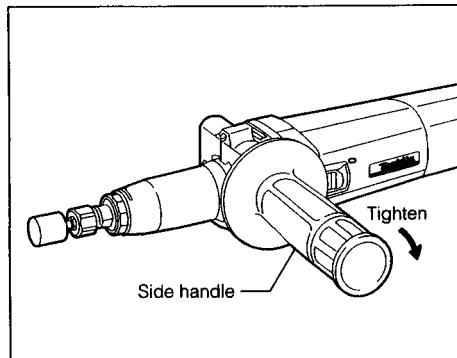
CAUTION:

A 1/4" collet cone is provided as standard equipment. Use an optional collet cone 1/8" to install a 1/8" shank wheel point.

Installing the side handle

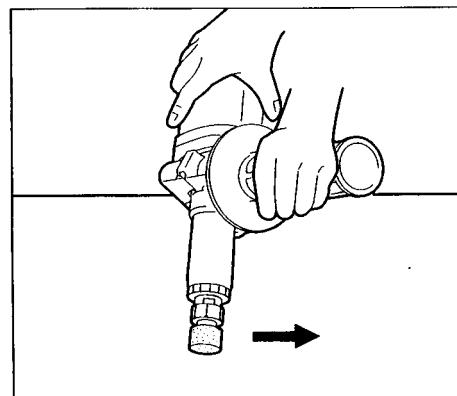
Always use the side handle to ensure operating safety.

Install the side handle on the tool barrel, then tighten the handle by turning clockwise at the desired position.



OPERATION

Turn the tool on without the wheel point making any contact with the workpiece and wait until the wheel point attains full speed. Then apply the wheel point to the workpiece gently. To obtain a good finish, move the tool in the leftward direction slowly.



CAUTION:

Apply light pressure on the tool. Excessive pressure on the tool will only cause a poor finish and overloading of the motor.

MAINTENANCE

CAUTION:

Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

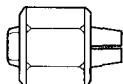
To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

CAUTION:

These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.

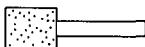
• Collet cone set



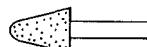
Part No.	Size
192987-1	1/8"
192986-3	1/4"

• Wheel point

①



②



Part No.	Wheel diameter (mm)	Overall length (mm)
① 741617-7	19 (3/4")	60 (2-3/8")
② 741616-9		

• Wrench 13

Part No. 781203-2



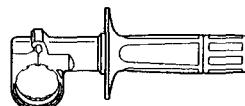
• Wrench 19

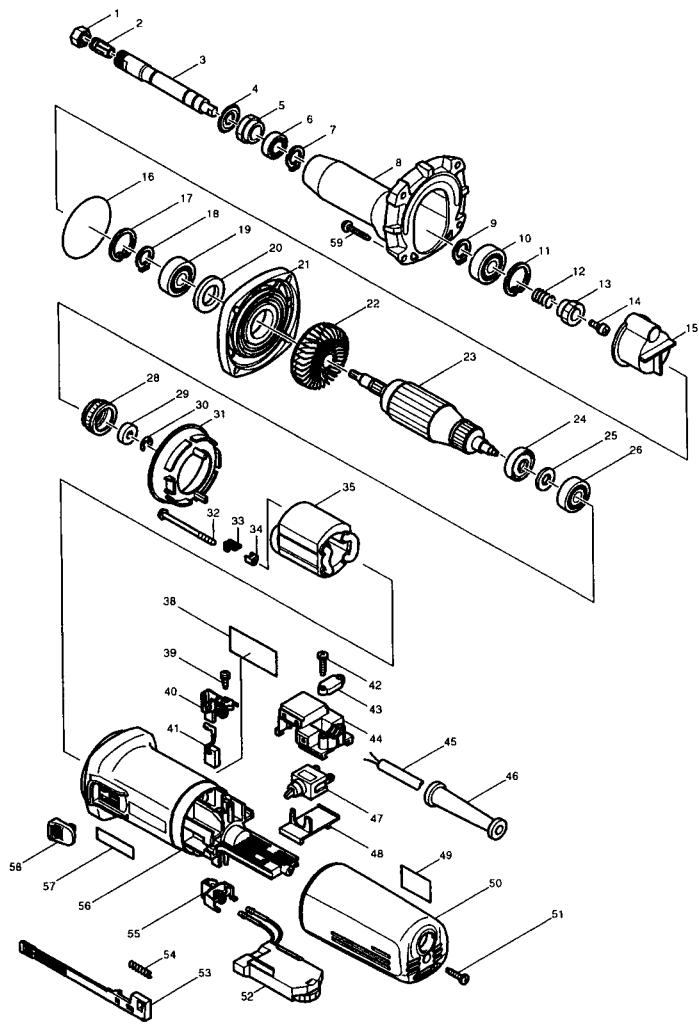
Part No. 781206-6



• Side handle set

Part No. 192985-5





ITEM NO.	DESCRIPTION	NO USED
1	COLLET NUT	1
2	COLLET CONE 1/4"	1
3	SPINDLE	1
4	OIL SEAL 16	1
5	BEARING RETAINER	1
6	BALL BEARING 8901LLB	1
7	RETAINING RING S-12	1
8	BARREL	1
9	RETAINING RING S-12	1
10	BALL BEARING 6001LLB	1
11	RETAINING RING R-28	1
12	LOCK SPRING 12	1
13	COUPLING	1
14	PAN HEAD SCREW M4X8	1
15	GEAR COVER (FOR MODEL GD0810C)	1
16	O RING 46 (FOR MODEL GD0810C)	1
17	RETAINING RING R-28	1
18	RETAINING RING S-12	1
19	BALL BEARING 6001LLB	1
20	FLAT WASHER 12	1
21	BEARING BOX	1
22	FAN 57	1
23	ARMATURE ASS'Y	1
	INC. 22,24-26	
24	INSULATION WASHER	1
25	FLAT WASHER 7	1
26	BALL BEARING 627ODW	1
28	LABYRINTH RUBBER RING 22	1
29	MAGNET SLEEVE	1
30	STOP RING E-4	1
31	BAFFLE PLATE	1
32	TAPPING SCREW 4X60	2
33	RETAINER	2
34	INSULATION COVER	2
35	FIELD	1
38	NAME PLATE	1
39	TAPPING SCREW PT3X10	4
40	BRUSH HOLDER	1
41	A.C. CARBON BRUSH CB-318	1
42	TAPPING SCREW 4X18	2
43	STRAIN RELIEF	1
44	SWITCH BLOCK	1
45	POWER SUPPLY CORD	1
46	CORD GUARD 8	1
47	SWITCH ST115A-40	1
48	COVER	1
49	INDICATION LABEL	1
50	REAR COVER	1
51	TAPPING SCREW 4X18	1
52	CONTROLLER	1
53	SWITCH LEVER	1
54	COMPRESSION SPRING 4	1
55	BRUSH HOLDER	1
56	MOTOR HOUSING COMPLETE	1
	CAUTION LABEL	1
58	SWITCH KNOB	1
59	TAPPING SCREW 4X25	4

WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known [to the State of California] to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints,
- Crystalline silica from bricks and cement and other masonry products, and
- Arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others;
- repairs are required because of normal wear and tear;
- The tool has been abused, misused or improperly maintained;
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

Makita Corporation

3-11-8, Sumiyoshi-cho,
Anjo, Aichi 446-8502 Japan

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